

REPUBLICA 1857/61 **MONTEVIDEO - URUGUAY** TELEFAX: (5982) 924 55 33 - 924 51 00

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HIGH - GLOSS ACRILIC SERIES

TYPE OF INK: High - gloss and fast drying acrilic ink.

APPLICATION: In all type of acrilics, high impact poliestireno and papers. Can be vacum

Formed.

REDUCER: VINIL REDUCER - D002, we recommend the addition of 10 % by weight.

RETARDER: RETARDER 161 - R002, for printing small details or hot climate conditions, can be

added 10 % by weight.

DRYING: By solvent evaporation, these ink dry in 15 to 20 min, depending of the room

temperature, humidity and quantity of reducer or retarder used.

ADHESION TESTING: Cross hatch tape test: use a sharp kinfe to cut through the ink film only, Applay 3 M (600) clear tape on cut area, rub down and rip off. Ink should only come off from actual cut areas.

FLEXIBILITY: Excelent, generally superior to the substrate printed, can be vaccumm formed.

COVERAGE: Excelent, in all colours.

LIGHT FASTNESS: The pigments used in these inks, have been carefully selected for best outdoor resistance. The light fastness can be reducer by addition of clears or white.

OUTDOOR EXPOSURE: Excelent, in normal conditions these inks resist years.

Generally it's not necesary the addition of retarder to obtain small details, because these inks don't block the mesh because of their excelent dispersion and grinding.

CLEAN UP: Use CLEAN UP THINNER - D012 to reclaiming.

EMULSIONS: REPRO HD PLAST, SOLVEN PLAST HD, FOTO PLAST SDF, FOTO DUAL TS.

COVERAGE :	MESH	APROX.m2 x Kilo.
	77	29
	90	35
	100	39
	120	45
	140	51

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